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Test Report

Personal Fall Arrest Equipment ANSI/ASSE Z359.11-2014 Full Body Harness

Report no: 2.21.01.04

Client: Jinhua Jech Tools Co., Ltd.

No.1448 Tongxi Road, Linjiang Industrial Park

Wucheng District Jinhua City Zheiiang 321025

China

Manufacturer: Jinhua Jech Tools Co., Ltd.

Client orders and T/0744C (26 May 2020)
Dates received: T/0831 (29 September 2020)

Model: JE145020H

Dates of tests: 9 June 2020 to 14 December 2020, and 4 January 2021

Signed: Issued: 2 February 2021

Steven Sum, Laboratory Manager Page 1 of 18

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Specimens will be disposed of four weeks from the date of this report, unless otherwise instructed

Opinions, comments and interpretations expressed in this report are shown in italics.

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Tests marked

are not included in our ANAB Scope of Accreditation.

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Summary of assessment *

Clause	Requirement	Assessmen (See Key)
3.1	Design requirements	Ltd
3.1.10	Static Feet First - Lanyard parking attachment element	Pass
3.2	Attachment Element Requirement	
3.2.1	Dorsal	Pass
3.2.1.3.1	Dynamic Feet First	Pass
3.2.1.3.2	Dynamic Head First	Pass
3.2.1.3.3	Static Feet First	Pass
3.2.1.3.4	Fall Arrest Indicator	Pass
3.2.2	Sternal	Pass
3.2.2.3.1	Dynamic Feet First	Pass
3,2.2.3.2	Static Feet First	Pass
3.2.2.3.3	Fall Arrest Indicator	
3.2.3	Frontal	
3.2.3.1.1	Dynamic Feet First	
3.2.3.1.2	Static Feet First	
3.2.4	Shoulder	
3.2.4.1.1	Static Feet First	
3.2.5	Waist, Rear	L 10
3.2.5.2.1	Static Feet First	The state of
3.2.6	Hip	Pass
3.2.6.1.1	Static Feet First	Pass
3.2.7	Suspension Seat	
3.2.7.1.1	Static Feet First	
3.3	Component Requirements	87
3.3.1	Load bearing straps	Ltd
3.3.1.2	Strap tensile test	Pass
3.3.1.5	Strap tensile test (after abrasion conditioning)	Pass
3.3.2	Thread and Stitching	Ltd
3.3.3	Connecting Components	NAs
3.3.1.2	Strap tensile test (soft loops)	
3.3.1.5	Strap tensile test (soft loops - after abrasion conditioning)	- P

Clause	Requirement	Assessment (See Key)
5.1	Marking requirements	Ltd
5.2	Instructions requirements	Ltd

Key

	Shading shows the clauses requested. Any other clauses were not requested.
Pass	Requirement satisfied.
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information.
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.
NAs	Assessment not carried out.
NAp	Requirement not applicable.
NT	Requested but not tested due to early termination following failure.

Assessment relates only to those specimens which were tested and are the subject of this report.

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Submission details

Product	Quantity	Dates received	INSPEC specimen no.
Webbing, part # 95	15 m		2H11623A - 23J (cut into 10 equal lengths)
Webbing, part # 140	15 m	2 June 2020	2H11624A - 24J (cut into 10 equal lengths)
4 Point H Harness, model JE145020H	01	-	2H11701
6 Point Confined Space Harness,	04	1	2H11801 - 04
model JE165020H	21	8 December 2020	2H11805 - 25

Procedures

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The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with ANSI Z359.11-2014 unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

Testing was performed at INSPEC's laboratory in Kunshan, China.

The manufacturer made the following declarations:

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Harness JE145020H is a variant model of JE165020H.

They have the same materials (hardware, webbing and threads), same stitching patterns and same dimensions.

Model JE165020H incorporated an additional pair of shoulder attachment elements.

To avoid duplicate testing, test results of model JE165020H was read across to model JE145020H



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Result details

3	Requirements	
3.1	Design Requirements	no.
	Specimen 2H11701 was assessed.	1E
3.1.1	The specimen permanently incorporated a dorsal attachment element.	Pas
	The specimen did incorporate other attachment elements. The other attachment elements were located at the Stemal and the Hip.	
3.1.2	The specimen did incorporate a load bearing sub-pelvic strap.	Pas
3.1.3	All shoulder straps on the specimen came together at the dorsal location and were crossed and attached with a connector (a D-ring).	Pas
	Testing of the D-ring was not requested.	NA
3.1.4	The specimen permanently incorporated a back strap as a means to control the separation of the shoulder straps at the back of the full body harness.	Pas
	When the specimen was mounted on to the torso as per manufacturer's instructions, some portion of the back strap was located between datum levels G and K.	Pass
3.1.5	The specimen was not equipped with modular components or assemblies.	NA
3.1.5.1	Not applicable.	NA
3.1.5.2	The specimen was not equipped with an attachment element extender; therefore this clause is not applicable.	NA
3.1.6	The specimen was not integrated into a vest or garment.	NA
3.1.7	The specimen was equipped with two fall arrest indicators.	Pas
	Both fall arrest indicators deployed during dynamic testing defined in section 3.2 when attached to the dorsal attachment element.	Pas
	It was visually possible to inspect the fall arrest indicators.	Pas
3.1.7.1	The specimen was not equipped with fall arrest indicators at the other attachment element.	NA
3.1.8	The specimen was not equipped with connecting subsystem combinations.	NA
3.1.9	The specimen did include strap retainers (keepers) which served to control the loose ends of straps.	Pas

Pass

Pass

Pass

Pass

Pass

3.1.10 Static Feet First Test - Lanyard Parking Attachment Element

Each specimen was equipped with two lanyard parking attachment elements. Both lanyard parking attachment elements did not differ in design.

The design of the lanyard parking attachment element did not deviate from a previously tested model of a full body harness of this manufacturer. The previously tested model was JE146026H.

The lanyard parking attachment element disengagement loads were 80.9, 85.4 and 92.2 pounds respectively for the three specimens tested. These values were less than the maximum 120 pounds permitted.

Specimen 2H11701 was assessed.

- 3.1.11 It was not possible to remove elements of the full body harness that support the shoulders / upper torso from those that support the legs / lower torso.
- 3.1.12 The dorsal attachment element was located along the vertical centreline of the full Pass body harness.

The sternal attachment element was located laterally within 0.8 inches of the vertical centreline of the full body harness.

- 3.1.13 The specimen incorporated a single point sternal attachment element. NAp
- 3.1.14 The specimen did include a sub-pelvic strap therefore this clause is not applicable. NAp

3.2 Attachment Element Requirements

3.2.1 Dorsal

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Specimen 2H11701 was assessed.

The dorsal attachment element was located in the dorsal area shown in figure 4 of the standard.

The dorsal attachment element was specified in the User Instructions to be used for fall arrest.

- 3.2.1.1 The dorsal attachment was not specified in the User Instructions to be used in travel restraint.
- 3.2.1.2 During the dynamic performance test, it was confirmed that the design of the full body harness directed the load through the shoulder straps supporting the user and around the thighs.

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3.2.1.3 Dorsal Attachment Element Requirements

3.2.1.3.1 Dynamic Feet First Test

Specimen 2H11801 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 8 degrees. This value is less than the maximum 30 degrees permitted.

ECI

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Full body harness stretch was 11.0 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Pass

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

Specimen 2H11802 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 8 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Full body harness stretch was 11.9 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

Pass

Specimen 2H11803 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 7 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Pass

Full body harness stretch was 11.2 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

INSPEC Test Report No: 2.21.01.04

3.2.1.3.2 Dynamic Head First Test

Specimen 2H11804 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 11 degrees. These values were less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Specimen 2H11805 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall,

Pass

During this period, the angle of the test torso to vertical was 10 degrees. These values were less than the maximum 30 degrees permitted.

Pass

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Specimen 2H11806 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 12 degrees. These values were less than the maximum 30 degrees permitted.

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

3.2.1.3.3 Static Feet First Test

Specimens 2H11807, 2H11808 and 2H11809 were assessed.

During the static feet-first tests, the test torso was not released from the harness.

Pass

Pass

During the static feet-first tests, all adjusters did not slip.

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All straps did not show signs of tearing.

Pass

3.2.1.3.4 Fall Arrest Indicator Test

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Specimens 2H11810, 2H11811 and 2H11812 were assessed.

When tested using the dorsal attachment element, both fall arrest indicators deployed visibly and permanently.

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Pass

3.2.2 Sternal

Specimen 2H11813 was assessed.

The stemal attachment element was located as shown in figure 4 of the standard. It was specified in the User Instructions to be used as an alternate fall arrest attachment.

- 3.2.2.1 The sternal attachment was not specified in the User Instructions to be used for travel restraint or rescue.
- 3.2.2.2 During the dynamic performance test, it was confirmed that the design of the full body harness directed the load through the shoulder straps supporting the user and around the thighs.

3.2.2.3 Sternal Attachment Element Requirements

3.2.2.3.1 Dynamic Feet First Test

Specimens 2H11813, 2H11814 and 2H11815 were assessed.

During the dynamic feet first tests, the test torso was not released.

The harnesses did support the test torso for a period of five minutes post fall.

During this period, the angles of the test torso to vertical were:

2H11813 - 20 degrees

2H11814 - 22 degrees

2H11815 - 20 degrees

These values are less than the maximum 50 degrees permitted.

There was no sternal fall arrest indicator incorporated into the harness.

Full body harness stretches were 8.5, 8.6 and 8.3 inches respectively.

Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less was satisfied.

Static Feet First Test 3.2.2.3.2

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Specimens 2H11816, 2H11817 and 2H11818 were assessed.

During the static feet first tests, the test torso was not released from the harness.

During the static feet first tests, all adjusters did not slip.

All straps did not show signs of tearing. Pass

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Pass

Pass

Pass

Pass

NAp

Pass

Pass

Pass

3.2.6 Hip

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Specimen 2H11822 was assessed.

The hip attachment elements were specified in the User Instructions to be used as a pair.

The hip attachment elements were specified in the User Instructions to be used solely for work positioning or travel restraint.

The hip attachment elements were specified in the User Instructions not to be used for fall arrest.

3.2.6.1 Hip Attachment Element Requirements

3.2.6.1.1 Static Feet First Test

Specimens 2H11822, 2H11823 and 2H11824 were assessed.

During the static feet-first tests, the test torso was not released from the harness.

During the static feet-first tests, all adjusters did not slip.

All straps did not show signs of tearing.

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Pass

Pass

Pass

Pass

Pass

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INSPEC Test Report No: 2.21.01.04

3.3 Components Requirements

	3.3.1	Load Bearing Straps	
7/11		Specimen 2H11701 was assessed.	Mr.
	3.3.1.1	The minimum width of the load bearing straps was 45 mm. This is more than the minimum 41 mm specified.	Pass
	3.3.1.2	Strap specimens 2H11623A to 23E and 2H11624A to 24E withstood the tensile tests of 5,000 pounds applied for 1 minute without breaking.	Pass
	3.3.1.3	The material and characteristics of load-bearing straps were not assessed. Manufacturer to certify.	NAs
	3.3.1.4	The ends of load bearing straps were hot-cut so as to prevent fraying.	Pass
C	3.3.1.5	Following abrasion conditioning, strap specimens 2H11623F to 23J and 2H11624F to 24J withstood the tensile tests of 3,600 pounds applied for 1 minute without breaking.	Pass
	3.3.1.6	Straps in contact with the metal connectors at the dorsal and hip attachment elements were protected from wear. Black plastic sleeves were used.	Pass
		Loop webbings were used to protect straps from wear at the sternal attachment element.	Pass
	3.3.1.7	There were no buckle and eyelet type adjusters used in the specimens.	NAp
	3.3.2	Thread and Stitching	
10		Specimen 2H11701 was assessed.	
	3.3.2.1	The material and characteristics of thread used was not assessed. Manufacturer to certify.	NAs
	3.3.2.2	All types of stitching were not assessed. Manufacturer to certify.	NAs
	3.3.2.3	Threads used for sewing the harness were black and orange colours. These contrasted with the orange and black colours of the load bearing straps respectively.	Pass
	3.3.3	Connecting Components	
		Specimen 2H11701 was assessed.	
	3.3.3.1	Testing of connecting components was not requested.	NAs
	3.3.3.2	Soft loop attachments were not used.	NAp
	3.3.3.3	Soft loop attachments were not used.	NAp
	3.3.3.4	Soft loop attachments were not used.	NAp
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5 Marking and Instructions

5.1 Marking Requirements

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5.1.1	-	Markings shall be in English.	Pass
C	a	The legibility and attachment of required markings shall be designed to endure for the life of the component, subsystem or system been marked. Mfr to certify.	
		Markings were provided electronically and used for assessment.	- Contract
5.1.2	b	When pressure-sensitive labels are used, they shall comply with the applicable provision of the reference in Section 7.6. Mfr to certify.	NAs
	С	When labels are concealed, a permanent marking shall be visible to the unaided eye that describes how to access the labels.	NAs
	а	The material of construction; [Polyester]	Pass
	b	The size or range of sizes; [Universal]	Pass
1	c	Part number and/or model designation; [JE145020H]	Pass
	d	The month and year of manufacture; [2020/09]	Pass
4	e	The manufacturer's name or logo; [JECH]	Pass
	f	An identifying number, unique to each individual FBH produced by the manufacturer; [0001]	Pass
	9	A warning to follow Mfr instructions included with the equipment at the time of shipment from the Mfr.	Pass
5.1.3	h	A label permanently attached to the lanyard parking attachment which either states "Park Lanyard Here. See instructions." verbally or conveys this by means of a pictogram. [Only the texts were assessed]	Ltd
	i	A label as defined in Figure 10a and 10b. [Only the texts were assessed]	Ltd
		a) The label shall be placed in a prominent location on the FBH	NAs
		b) If the label is part of a label pack or book, the label shall be placed so that the user will see it first.	NAs
		c) The border surrounding the label text shall be no closer than 0.4 inches (10 mm) from any other markings on the FBH	NAs
		d) The label may be modified to include the mark of the qualification body, and may include a part number located on the label outside of the border as needed by the manufacturer as defined in figure 10a and 10b.	NAp



Ltd

Pass

Pass

Pass

5.2 Instruction Requirements

The instructions to users have been assessed as detail below, with reference only to the relevant requirements of the Standard.

INSPEC Technical Services has not assessed these instructions with respect to claims made by the manufacturer outside of these requirements, and therefore accepts no responsibility for the legitimacy of any such claims.

5.2.1 Instructions shall be provided to the user in English, and affixed to the equipment at the time of shipment from the manufacturer.

User Instructions were provided electronically and used for assessment.

5.2.2 Instructions shall contain the following information:

a)	Annex A in its entirety, either incorporated in the Mfr's instructions, as an appendix to the Mfr's instructions, or separately provided with the product along with the Mfr's instructions.	Pass

b) Ast	tement that the Mfr's instructions shall be provided to the users.	Pass
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c)	Manufacturer's name, address and telephone number.	Pass

 d) Manufacturer's part number and/or model designation for the equipment. 	Pass
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e)	Intended use and purpose of the equipment.	Pass
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1)	Length of FBH Stretch H _s , and warning to include other factors such as D-ring/
	connector length, setting of the user's body and all other contributing elements when
	calculating fall clearance.

g)	Proper method of use and limitations of the equipment.	Pass
37	Proper medica of use and initiations of the equipment.	

h)	Illustrations showing	locations and markings on the equipment.	Pass
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i) Reproduction of printed information on all markings. Pass	1)	Reproduction of printed information on all markings.	Pass
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D	Inspection procedures (including frequency) required to assure the equipment is in	Pass
	serviceable condition and operating correctly.	

1.4	Calkada for	diagonalina an Joseph Shas falls languaging	Dana
K)	Criteria for	discarding equipment that fails inspection.	Pass

D	Procedures for cleaning	maintenance and storage.	Pass

m)	Reference to ANSI/ASSE Z359.11 (Full Body Harnesses) and applicable regulations	Pass
	governing occupational safety.	

n) Ad	cceptable use for al	l attachment elements (see Annex A)	ass
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5.2.3	Instructions shall require that only the equipment Mfr, or persons or entities
	authorized in writing by the Mfr, make repairs to the equipment.

5.2.4	Instructions shall require the user to remove equipment from service if it has been
	subjected to the forces of arresting a fall and will include information on inspection of
	load indicators.

5.2.5	Instructions shall require the user to have a rescue plan and means at hand to implement it when using the FBH for fall arrest.
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Pass

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5.2.6	Instructions	shall	provide	warnings	against:
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Exposure to light (UV degradation)

	a)	Altering equipment	Pass
1110	b)	Misusing equipment	Pass
	c)	Using combinations of components or sub-systems, or both, which may affect or interfere with the safe function of each other.	Pass
	d)	Exposing the equipment to chemicals, heat, flames or other environmental conditions, which may produce a harmful effect and to consult the manufacturer in case of doubt.	Pass
	e)	Using the equipment around moving machinery and electrical hazards.	Pass
	f)	Using the equipment near sharp edges or abrasive surfaces.	Pass

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Estimates of the uncertainty of measurement

Clause	Test	Uncertainty		
3.1.1	Dorsal attachment		See Note 1	
3.1.2	Sub-pelvic strap		See Note 1	
	Shoulder straps		See Note 1	
3.1.3	Connector	Connector		
3.1.4	Waist belt or back strap - con	Waist belt or back strap – control of separation of shoulder straps		
3.1.5	Modular components or asser	Modular components or assemblies, as appropriate		
3.1.5.1	Modular components.			
3.1.5.2	Attachment element extender	Length	±0.04 inches	
3.1.6	Full body harness integrated in	Full body harness integrated into a vest		
3.1.7	Fall Arrest Indicator		See Note 1	
3.1.8	Harness with attached connec	ting subsystem combination	s See report	
3.1.9	Strap retainers (keepers)	N	See Note 1	
3.1.10	Lanyard parking attachment e	Lanyard parking attachment element - Disengagement load		
3.1.11	Support - shoulders/upper tor	Support – shoulders/upper torso		
3.1.12	Location of single point attach	ment	See Note 1	
3.1.13	Sternal attachment – bilateral	elements	See Note 1	
3.1.14	Sub-pelvic straps		See Note 1	
3.2.1	Dorsal attachment element	Dorsal attachment element		
3.2.1.3.1		Dynamic Feet First	±3.4%	
3.2.1.3.2	Dorsal attachment element	Dynamic Head First	±3.4%	
	Daniel Hart	Static strength	See Note 1	
3.2.1.3.3	Dorsal attachment element	Slippage	±1.3%	
3.2.1.3.4	Fall Arrest Indicator test – don	See Note 1		
3.2.2	Sternal attachment element	Sternal attachment element		
3.2.2.3.1	Sternal attachment element	Dynamic Feet First	±3.4%	
3.2.2.3.2	Overest all a description of a few sectors	Static strength	See Note 1	
	Sternal attachment element	Slippage	±1.3%	
3.2.2.3.3	Fall Arrest Indicator test - ster	Fall Arrest Indicator test – sternal attachment		
3.2.3	Frontal attachment element	Frontal attachment element		
3.2.3.1.1	Frontal attachment element	Dynamic Feet First	±3.4%	
22212	Franks attachment along at	Static strength	See Note 1	
3.2.3.1.2	Frontal attachment element	Slippage	±1.3%	
3.2.4	Shoulder attachment element	See Note 1		

INSPEC Test Report No: 2.21.01.04

3.2.4.1.1	Shoulder attachment element	Static strength	See Note 1
	Shoulder attachment element	Slippage	±1.3%
3.2.5	Waist, Rear attachment element	Waist, Rear attachment element	
3.2.5.2.1	Miles Base attaches at alessay	Static strength	See Note 1
	Waist, Rear attachment element	Slippage	±1.3%
3.2.6	Hip attachment element	Hip attachment element	
3.2.6.1.1		Static strength	See Note 1
	Hip attachment element	Slippage	±1.3%
3.2.7	Suspension Seat attachment eler	Suspension Seat attachment element	
	Suspension Seat attachment	Static strength	See Note 1
3.2.7.1.1	element	Slippage	±1.3%
3.3.1.1	Straps	Width	±1.3%
3.3.1.2	Straps	Static strength	See Note 1
3.3.1.3	Straps – material and characteristics		Not applicable
3.3.1.4	Straps - terminations		See Note 1
3.3.1.5	Straps (after abrasion)	Static strength	See Note 1
3.3.1.6	Straps – contact with metal connectors		See Note 1
3.3.1.7	Buckle & eyelet type adjusters Spacing		±0.02 mm
3.3.2.1	Threads and stitching – material		See Note 1
3.3.2.2	Lock stitching		Not applicable
3.3.2.3	Stitching – contrasting colour		See Note 1
3.3.3.1	Connecting components (except soft loops)		See report
3.3.3.2	Soft loop attachments		See Note 1
3.3.3.3	Soft loop	Static strength	See Note 1
	Soft loop (after abrasion)	Static strength	See Note 1
3.3.3.4	Soft loop attachments – protection from wear		See Note 1
5.1	Marking requirements		See Note 1
5.2	Instructions requirements		See Note 1

- Note 1 The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.
- Note 2 The uncertainty value is based on a standard uncertainty multiplied by a coverage factor k = 2, which provides for a confidence level of approximately 95%. Values expressed as a percentage (%) are relative.
- Note 3 It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria.

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ANNEX

See See See See See See

This Annex comprises one section.

Photograph of the product tested.

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END OF REPORT

Jinhua Jech Tools Co., Ltd. -Full body harness, JE145020H

