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# **Test Report**

# Personal Fall Arrest Equipment ANSI/ASSE Z359.11-2014 Full Body Harness

Report no: 2.20.10.04

Client: Jinhua Jech Tools Co., Ltd.

No.1448 Tongxi Road, Linjiang Industrial Park

Wucheng District Jinhua City Zhejiang 321025

China

Manufacturer: Jinhua Jech Tools Co., Ltd.

Client order: T/0756

Order received: 18 June 2020

Model: JE135005P (BLUE)

Dates of tests: 16 September 2020 to 15 October 2020

Signed:

Steven Sum, Laboratory Manager

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Issued: 15 October 2020

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Tests marked 

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#### Summary of assessment \*

Clause	Requirement	Assessmen (See Key)
3.1	Design requirements	Ltd //
3.1.10	Static Feet First - Lanyard parking attachment element	Pass
3.2	Attachment Element Requirement	
3.2.1	Dorsal	Pass
3.2.1.3.1	Dynamic Feet First	Pass
3.2.1.3.2	Dynamic Head First	Pass
3.2.1.3.3	Static Feet First	Pass
3.2.1.3.4	Fall Arrest Indicator	Pass
3.2.2	Sternal	
3.2.2.3.1	Dynamic Feet First	
3.2.2.3.2	Static Feet First	The state of the s
3.2.2.3.3	Fall Arrest Indicator	
3.2.3	Frontal	
3.2.3.1.1	Dynamic Feet First	
3.2.3.1.2	Static Feet First	
3.2.4	Shoulder	
3.2.4.1.1	Static Feet First	
3.2.5	Waist, Rear	6/10
3.2.5.2.1	Static Feet First	Trans.
3.2.6	Hip	Pass
3.2.6.1.1	Static Feet First	Pass
3.2.7	Suspension Seat	
3.2.7.1.1	Static Feet First	
3.3	Component Requirements	
3.3.1	Load bearing straps	Ltd
3.3.1.2	Strap tensile test	Pass
3.3.1.5	Strap tensile test (after abrasion conditioning)	Pass
3.3.2	Thread and Stitching	Ltd
3.3.3	Connecting Components	NAs
3.3.1.2	Strap tensile test (soft loops)	
3.3.1.5	Strap tensile test (soft loops - after abrasion conditioning)	100

Clause	Requirement	Assessment (See Key)
5.1	Marking requirements	Ltd
5.2	Instructions requirements	Ltd

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# Key

	Shading shows the clauses requested. Any other clauses were not requested.
Pass	Requirement satisfied.
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information.
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.
NAs	Assessment not carried out.
NAp	Requirement not applicable.
NT	Requested but not tested due to early termination following failure.

Assessment relates only to those specimens which were tested and are the subject of this report.

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#### Submission details

Product	Quantity	Dates received	INSPEC specimen no. (2H183+)
Full body harness, model	10	26 August 2020	01 – 10
JE135005P (BLUE)	11	12 September 2020	11 - 21
Webbing, part # 95	15 m	O Seatomber 2020	22A – 22J (cut into 10 equal lengths)
Webbing, part # 216	15 m	9 September 2020	23A – 23J (cut into 10 equal lengths)

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#### **Procedures**

The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with ANSI Z359.11-2014 unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

Testing was performed at INSPEC's laboratory in Kunshan, China.

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Pass

NAp

#### Result details

3	Requirements
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#### 3.1 Design Requirements

Specimen 2H18304 was assessed.

3.1.1 The specimen permanently incorporated a dorsal attachment element. Pass

The specimen did incorporate another attachment element. The other attachment element was located at the Hip.

3.1.2 The specimen did incorporate a load bearing sub-pelvic strap. Pass

3.1.3 All shoulder straps on the specimen came together at the dorsal location and were Pass crossed and attached with a connector (a D-ring).

Testing of the D-ring was not requested. NAs

3.1.4 The specimen permanently incorporated a back strap as a means to control the Pass separation of the shoulder straps at the back of the full body harness.

When the specimen was mounted on to the torso as per manufacturer's instructions, some portion of the back strap was located between datum levels G and K.

3.1.5 The specimen was not equipped with modular components or assemblies. NAp

3.1.5.1 Not applicable.

....

3.1.5.2 The specimen was not equipped with an attachment element extender; therefore NAp this clause is not applicable.

3.1.6 The specimen was not integrated into a vest or garment.
NAp

3.1.7 The specimen was equipped with two fall arrest indicators. Pass

Both fall arrest indicators deployed during dynamic testing defined in section 3.2 Pass when attached to the dorsal attachment element.

It was visually possible to inspect the fall arrest indicators. Pass

3.1.7.1 The specimen was not equipped with fall arrest indicators on the other attachment NAp element.

3.1.8 The specimen was not equipped with connecting subsystem combinations. NAp

3.1.9 The specimen did include strap retainers (keepers) which served to control the Pass

loose ends of straps.



#### 3.1.10 Static Feet First Test - Lanyard Parking Attachment Element

Specimens 2H18301, 2H18302 and 2H18303 were assessed.

Each specimen was equipped with two lanyard parking attachment elements.

The two lanyard parking attachment elements did not differ in design.

During the static feet first tests, the lanyard parking attachment element disengagement loads were 67.4, 71.9 and 69.7 pounds respectively.

The above values were less than the maximum 120 pounds permitted.

Pass

Pass

NAp

Specimen 2H18304 was assessed.

- 3.1.11 It was not possible to remove elements of the full body harness that support the shoulders / upper torso from those that support the legs / lower torso.
- 3.1.12 The dorsal attachment element was located along the vertical centreline of the full Pass body harness.
- 3.1.13 The specimen did not incorporate a sternal attachment element.
- 3.1.14 The specimen did include a sub-pelvic strap therefore this clause is not applicable. NAp

#### 3.2 Attachment Element Requirements

#### 3.2.1 Dorsal

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Specimen 2H18304 was assessed.

The dorsal attachment element was located in the dorsal area shown in figure 4 of the standard.

Pass

The dorsal attachment element was specified in the User Instructions to be used for fall arrest.

Pass

- 3.2.1.1 The dorsal attachment was specified in the User Instructions to be used in travel restraint.
- 3.2.1.2 During the dynamic performance test, it was confirmed that the design of the full body harness directed the load through the shoulder straps supporting the user and around the thighs.



#### 3.2.1.3 Dorsal Attachment Element Requirements

#### 3.2.1.3.1 Dynamic Feet First Test

Specimen 2H18304 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 9 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Full body harness stretch was 11.4 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Pass

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

Pass

Specimen 2H18305 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 8 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Full body harness stretch was 10.6 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

Pass

Specimen 2H18306 was assessed.

During the dynamic feet-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 7 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Full body harness stretch was 9.9 inches. Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less, was satisfied

Pass

#### 3.2.1.3.2 Dynamic Head First Test

Specimen 2H18307 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 12 degrees. These values were less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

Specimen 2H18308 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall,

Pass

During this period, the angle of the test torso to vertical was 11 degrees. These values were less than the maximum 30 degrees permitted.

Pass

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Specimen 2H18309 was assessed.

During the dynamic head-first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 13 degrees. These values were less than the maximum 30 degrees permitted.

Pass

Both fall arrest indicators deployed visibly and permanently on each specimen.

Pass

#### 3.2.1.3.3 Static Feet First Test

Specimen 2H18310, 2H18311 and 2H18312 were assessed.

During the static feet-first tests, the test torso was not released from the harness.

Pass

During the static feet-first tests, all adjusters did not slip.

Pass

The straps to which buckle and eyelet adjusters were fitted did not tear.

Pass

All other straps did not show signs of tearing.

Pass

#### 3.2.1.3.4 Fall Arrest Indicator Test

Specimens 2H18313, 2H18314 and 2H18315 were assessed.

When tested using the dorsal attachment element, both fall arrest indicators deployed visibly and permanently.

Pass

#### 3.2.6 Hip

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Specimen 2H18306 was assessed.

The hip attachment elements were specified in the User Instructions to be used as a pair.

Pass

The hip attachment elements were specified in the User Instructions to be used solely for work positioning or travel restraint.

Pass

The hip attachment elements were specified in the User Instructions not to be used for fall arrest.

Pass

#### 3.2.6.1 Hip Attachment Element Requirements

## 3.2.6.1.1 Static Feet First Test

Specimens 2H18316, 2H18317 and 2H18318 were assessed.

During the static feet-first tests, the test torso was not released from the harness.

During the static feet-first tests, all adjusters did not slip. Pass

The straps to which buckle and eyelet adjusters were fitted did not tear.

Pass

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All other straps did not show signs of tearing.

ECH

Pass

Pass



#### 3.3 Components Requirements

#### 3.3.1 Load Bearing Straps

Specimen 2H18301 was assessed.

- 3.3.1.1 The minimum width of the load bearing straps was 44 mm. This is more than the minimum 41 mm specified.
- 3.3.1.2 Strap specimens 2H18322A to 22E and 2H18323A to 23E withstood the tensile Pass tests of 5,000 pounds applied for 1 minute without breaking.
- 3.3.1.3 The material and characteristics of load-bearing straps were not assessed. NAs Manufacturer to certify.
- 3.3.1.4 The ends of load bearing straps were hot-cut so as to prevent fraying. Pass
- 3.3.1.5 Following abrasion conditioning, strap specimens 2H18322F to 22J and Pass 2H18323F to 23J withstood the tensile tests of 3,600 pounds applied for 1 minute without breaking.
- 3.3.1.6 Straps in contact with the metal connector at the dorsal attachment element were protected from wear. A black plastic sleeve was used.
  - Straps in contact with the tongue buckles were protected from wear. Grommets Pass were used.
- 3.3.1.7 The spacing between holes centres of adjacent eyelets for buckle and eyelet type adjusters used in the specimen was 48 mm. This is more than the minimum 29 mm and less the maximum 50 mm specified.

# 3.3.2 Thread and Stitching

Specimen 2H18301 was assessed.

- 3.3.2.1 The material and characteristics of thread used was not assessed. Manufacturer NAs to certify.
- 3.3.2.2 All types of stitching were not assessed. Manufacturer to certify. NAs
- 3.3.2.3 Threads used for sewing the harness were white colour. This contrasted with the Pass black and blue colours of the load bearing straps.

#### 3.3.3 Connecting Components

Specimen 2H18301 was assessed.

- 3.3.3.1 Testing of connecting components was not requested. NAs
- 3.3.3.2 Soft loop attachments were not used. NAp
- 3.3.3.3 Soft loop attachments were not used. NAp
- 3.3.3.4 Soft loop attachments were not used. NAp

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# 5 Marking and Instructions

# 5.1 Marking Requirements

5.1.1	-	Markings shall be in English.	Pass
	a	The legibility and attachment of required markings shall be designed to endure for the life of the component, subsystem or system been marked. Mfr to certify.	
	1	Markings were provided electronically and used for assessment.	- Contract
5.1.2	b	When pressure-sensitive labels are used, they shall comply with the applicable provision of the reference in Section 7.6. Mfr to certify.	NAs
	С	When labels are concealed, a permanent marking shall be visible to the unaided eye that describes how to access the labels.	NAs
	а	The material of construction; [Polyester]	Pass
	b	The size or range of sizes; [XL]	Pass
11	c	Part number and/or model designation; [JE135005P (Blue)]	Pass
	d	The month and year of manufacture; [05/2020]	Pass
4	e	The manufacturer's name or logo; [JECH]	Pass
	f	An identifying number, unique to each individual FBH produced by the manufacturer; [0002]	Pass
	9	A warning to follow Mfr instructions included with the equipment at the time of shipment from the Mfr.	Pass
5.1.3	h	A label permanently attached to the lanyard parking attachment which either states "Park Lanyard Here. See instructions." verbally or conveys this by means of a pictogram. [only the text were assessed]	Ltd
	i	A label as defined in Figure 10a and 10b. [only the text were assessed]	Ltd
		a) The label shall be placed in a prominent location on the FBH	NAs
		b) If the label is part of a label pack or book, the label shall be placed so that the user will see it first.	NAs
		c) The border surrounding the label text shall be no closer than 0.4 inches (10 mm) from any other markings on the FBH	NAs
	1	d) The label may be modified to include the mark of the qualification body, and may include a part number located on the label outside of the border as needed by the manufacturer as defined in figure 10a and 10b.	NAp



Ltd

Pass

Pass

Pass

#### 5.2 Instruction Requirements

The instructions to users have been assessed as detail below, with reference only to the relevant requirements of the Standard.

INSPEC Technical Services has not assessed these instructions with respect to claims made by the manufacturer outside of these requirements, and therefore accepts no responsibility for the legitimacy of any such claims.

5.2.1 Instructions shall be provided to the user in English, and affixed to the equipment at the time of shipment from the manufacturer.

User Instructions were provided electronically and used for assessment.

### 5.2.2 Instructions shall contain the following information:

a)	Annex A in its entirety, either incorporated in the Mfr's instructions, as an appendix to the Mfr's instructions, or separately provided with the product along with the Mfr's	Pass
	instructions.	

4.4	A state of the sta	0.00
b)	A statement that the Mfr's instructions shall be provided to the users.	Pass

C)	Manufacturer's name, address and telephone number.	Pass
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<ul> <li>Manufacturer's part number and/or model designation for the equipment.</li> </ul>	Pass
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e) Int	ended use and purpose of the equipment.	Pass
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f)	Length of FBH Stretch H <sub>s</sub> , and warning to include other factors such as D-ring/
	connector length, setting of the user's body and all other contributing elements when
	calculating fall clearance.

<li>g) Proper method of use and limitations of the equipment.</li>	Pass
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h)	Illustrations showing	locations and markings on the equipment.	Pass
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Di.	Depresentation of prints	d information on all madrings	Daga
1)	Reproduction of bring	d information on all markings.	Pass

0	Inspection procedures (including frequency) required to assure the equipment is in	Pass
1)	serviceable condition and operating correctly.	

<ul> <li>Criteria for discarding equipment that fails inspection.</li> </ul>	Pas	s
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D	Procedures for cleaning	, maintenance and storage.	Pass
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len	Reference to ANSI/ASSE Z359.11 (Full Body Harnesses) and applicable regulations	Pass
m)	governing accumational safety	

	n)	Acceptable use for al	l attachment elements (:	see Annex A)	Pass
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5.2.3	Instructions shall require that only the equipment Mfr, or persons or entities
	authorized in writing by the Mfr, make repairs to the equipment.

5.2.4	Instructions shall require the user to remove equipment from service if it has been	
	subjected to the forces of arresting a fall and will include information on inspection of	
	load indicators.	

5.2.5	Instructions shall require the user to have a rescue plan and means at hand to
	implement it when using the FBH for fall arrest.

f)

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Pass

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5.2.6	Instructions	shall	provide	warnings	against:
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	a)	Altering equipment	Pass
170	b)	Misusing equipment	Pass
	c)	Using combinations of components or sub-systems, or both, which may affect or interfere with the safe function of each other.	Pass
	d)	Exposing the equipment to chemicals, heat, flames or other environmental conditions, which may produce a harmful effect and to consult the manufacturer in case of doubt.	Pass
	e)	Using the equipment around moving machinery and electrical hazards	Pass

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g) Exposure to light (UV degradation) Pass

Using the equipment near sharp edges or abrasive surfaces.



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#### Estimates of the uncertainty of measurement

Clause	Test	Uncertainty	
3.1.1	Dorsal attachment		See Note 1
3.1.2	Sub-pelvic strap	See Note 1	
	Shoulder straps	See Note 1	
3.1.3	Connector	See report	
3.1.4	Waist belt or back strap - conf	straps See Note 1	
3.1.5	Modular components or assert	See Note 1	
3.1.5.1	Modular components.	See report	
3.1.5.2	Attachment element extender	Length	±0.04 inches
3.1.6	Full body harness integrated in	See Note 1	
3.1.7	Fall Arrest Indicator	See Note 1	
3.1.8	Harness with attached connec	s See report	
3.1.9	Strap retainers (keepers)	See Note 1	
3.1.10	Lanyard parking attachment el	d ±3.4%	
3.1.11	Support – shoulders/upper tors	See Note 1	
3.1.12	Location of single point attach	See Note 1	
3.1.13	Sternal attachment – bilateral	See Note 1	
3.1.14	Sub-pelvic straps	See Note 1	
3.2.1	Dorsal attachment element	See Note 1	
3.2.1.3.1	Daniel alleghant algebra	Dynamic Feet First	±3.4%
3.2.1.3.2	Dorsal attachment element	Dynamic Head First	±3.4%
	Dorsal attachment element	Static strength	See Note 1
3.2.1.3.3		Slippage	±1.3%
3.2.1.3.4	Fall Arrest Indicator test – dors	See Note 1	
3.2.2	Sternal attachment element	See Note 1	
3.2.2.3.1	Sternal attachment element	Dynamic Feet First	±3.4%
3.2.2.3.2	Sternal attachment element	Static strength	See Note 1
		Slippage	±1.3%
3.2.2.3.3	Fall Arrest Indicator test – sternal attachment		See Note 1
3.2.3	Frontal attachment element	See Note 1	
3.2.3.1.1	Frontal attachment element	Dynamic Feet First	±3.4%
3.2.3.1.2	Frontal attachment element	Static strength	See Note 1
		Slippage	±1.3%
3.2.4	Shoulder attachment element	76.	See Note 1

3.2.4.1.1	Shoulder attachment element	Static strength	See Note 1	
3.2.4.1.1	Shoulder attachment element	Slippage	±1.3%	
3.2.5	Waist, Rear attachment element		See Note 1	
00504	Waist, Rear attachment element	Static strength	See Note 1	
3.2.5.2.1		Stippage	±1.3%	
3.2.6	Hip attachment element		See Note 1	
	Hip attachment element	Static strength	See Note 1	
3.2.6.1.1		Stippage	±1.3%	
3.2.7	Suspension Seat attachment element		See Note 1	
00744	Suspension Seat attachment element	Static strength	See Note 1	
3.2.7.1.1		Slippage	±1.3%	
3.3.1.1	Straps	Width	±1.3%	
3.3.1.2	Straps	Static strength	See Note 1	
3.3.1.3	Straps - material and characterist	Not applicable		
3.3.1.4	Straps - terminations		See Note 1	
3.3.1.5	Straps (after abrasion)	Static strength	See Note 1	
3.3.1.6	Straps – contact with metal connectors		See Note 1	
3.3.1.7	Buckle & eyelet type adjusters Spacing		±0.02 mm	
3.3.2.1	Threads and stitching - material	See Note 1		
3.3.2.2	Lock stitching	Not applicable		
3.3.2.3	Stitching - contrasting colour	Stitching – contrasting colour		
3.3.3.1	Connecting components (except soft loops)		See report	
3.3.3.2	Soft loop attachments		See Note 1	
	Soft loop	Static strength	See Note 1	
3.3.3.3	Soft loop (after abrasion)	Static strength	See Note 1	
3.3.3.4	Soft loop attachments - protection	See Note 1		
5.1	Marking requirements		See Note 1	
5.2	Instructions requirements	See Note 1		

- Note 1 The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.
- Note 2 The uncertainty value is based on a standard uncertainty multiplied by a coverage factor k = 2, which provides for a confidence level of approximately 95%. Values expressed as a percentage (%) are relative.
- Note 3 It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria.

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# ANNEX

This Annex comprises one section.

1. Photograph of the product tested.

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END OF REPORT

# Jinhua Jech Tools Co., Ltd – Full body harness, model JE135005P (BLUE)

