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Test Report

Personal Fall Arrest Equipment ANSI Z359.13-2013 Energy Absorbing Lanyards

(Qualification Testing)

Report no: 2.20.02.06

Client: Jinhua Jech Tools Co., Ltd.

No.1448 Tongxi Road, Linjiang Industrial Park

Wucheng District Jinhua City Zhejiang 321025

China

Manufacturer: Jinhua Jech Tools Co., Ltd.

Client order: T/0665B

Order received: 28 November 2019

Model: JE332205L

Dates of tests: 29 November 2019 to 11 February 2020

Signed: Issued: 12 February 2020

Steven Sum, Laboratory Manager Page 1 of 17

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Conditions

This report may be reproduced and distributed to your clients, provided that it is reproduced and distributed in full.

Specimens will be disposed of four weeks from the date of this report, unless otherwise instructed.

Opinions, comments and interpretations expressed in this report are shown in italics.

Copies of INSPEC interpretations referenced in this report are available upon request.

Tests marked

are not included in our ANAB Scope of Accreditation.

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This report has been provided in accordance with our standard Terms of Business, which can be viewed at, and printed from:

http://inspec-international.com/ToB.pdf

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If you have difficulty accessing the Terms of Business, you may contact us for a copy.

Summary of assessment*

Clause	Requirement	Assessment (See Key)
3.1.5	Deployment Indicator	Pass
3.1.6	Activation force	Pass
3.2	Energy absorber	Ltd
3.2.1	Material	NAs
3.2.2	Terminations	Ltd
3.2.3	Connectors	
3.2.4	Dynamic performance – ambient dry	
	Dynamic performance – ambient wet	Pass
3.2.5	Dynamic performance – cold dry	Pass
	Dynamic performance – hot dry	Pass
3.2.6	Static strength	The state of the s
3.2.7	Static test for wrap-around lanyards (3600 lbf – abraded)	
3.2.8	Static test for wrap-around lanyards (5000 lbf – unabraded)	
3.2.9	Static test for Y-lanyards	Pass
3.2.10.1	Dynamic test for Y-lanyards (Single connection)	Pass
3.2.10.2	Dynamic test for Y-lanyards (Dual connection)	Pass
3.2.10.3	Dynamic test for Y-lanyards (Hip connection)	Pass
5.1 / 5.2	Marking	Ltd
5.3 / 5.4	Instructions	Ltd

Key

	Shading shows the clauses requested. Any other clauses were not requested.		
Pass	Requirement satisfied.		
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information.		
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.		
NAs	Assessment not carried out.		
NAp	Requirement not applicable.		
NT	Requested but not tested due to early termination following failure.		

Assessment relates only to those specimens which were tested and are the subject of this report.

Submission details 01

Product	Quantity	Dates received	INSPEC specimen no.
Shock absorbing lanyard, model	20	25 November 2019	2G22601 - 2G22620
JE332205N	01	27 November 2019	2G22621
Shock absorbing lanyard, model	02	25 November 2019	2G22701 - 2G22702
JE332205L	01	27 November 2019	2G22703

Procedures

The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with ANSI Z359.13-2013 unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

Testing was performed at INSPEC's laboratory in Kunshan, China.

The manufacturer declared the following:

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Shock absorbing lanyard JE332205L is a variant model of JE332205N. Both products use the same materials and are designed and manufactured in the same way.

Model JE332205L incorporates different snaphooks at the ends of the lanyards.

To avoid duplicate testing, some test results of model JE332205N are shared across to model JE332205L. See results details below.

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Result details

3.1.5 Deployment indicator

Subsequent to the testing of specimens 2G22701, 2G22702 and 2G22703 against Pass 3.2.10.1, it became obvious that the energy absorbers had been activated.

3.1.6 Activation force

Specimens 2G22601, 2G22602 and 2G22603 were assessed.

The specimens showed no sign of activation when subjected to the 450 pounds static force.

The permanent elongation of the specimen 2G22601, following the test, was 0.59 inches. This is less than the maximum 2 inches permitted.

The permanent elongation of the specimen 2G22602, following the test, was Pass 0.39 inches. This is less than the maximum 2 inches permitted.

The permanent elongation of the specimen 2G22603, following the test, was 0.59 inches. This is less than the maximum 2 inches permitted.

3.2 Personal Energy Absorbing Lanyard Component

Specimen 2G22604 was assessed.

The specimen incorporated a Personal Energy Absorber Component which satisfied this standard.

Ltd

Pass

Pass

3.2.1 Materials

Specimen 2G22604 was assessed.

Webbing was used on the construction of the energy absorbing lanyard.

The materials used in the construction of this energy absorbing lanyard, and their characteristics, were not assessed. Manufacturer to certify.

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3.2.2 Terminations

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Specimen 2G22604 was assessed.

The energy absorbing lanyard was constructed of webbing.

The end terminations satisfied 3.2.2.2, as appropriate (see below).

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3.2.2.2 Webbing terminations

Specimen 2G22604 was assessed.

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- a) Lock stitches sewn on all stitched eye termination straps were not assessed. NAs Manufacturer to certify.
- Manufacturer to ceruity.

 b) The material and characteristics of thread used was not assessed. Manufacturer to NAs certify.

Threads used for sewing the webbing were black colour. This contrasted with the yellow colour of the webbing.

- Webbings were protected from concentrated wear at all interfaces with load-bearing Pass connector elements.
- e) The ends of the webbing were hot-cut so as to prevent unravelling. Pass

3.2.5 Dynamic performance test - Ambient wet condition (average arrest force)

Specimens 2G22607, 2G22608 and 2G22609 were assessed.

During the dynamic performance tests, the average arrest force of the specimens were recorded as follows:

Specimen 2G22607 was 977 pounds. Specimen 2G22608 was 983 pounds. Specimen 2G22609 was 986 pounds. Pass Pass Pass

These values are less than the maximum 1,125 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Ambient wet condition (maximum arrest force)

Specimens 2G22607, 2G22608 and 2G22609 were assessed.

During the dynamic performance tests, the maximum arrest force of the specimens were recorded as follows:

Specimen 2G22607 was 1467 pounds. Specimen 2G22608 was 1443 pounds. Specimen 2G22609 was 1461 pounds. Pass

Pass

These values are less than the maximum 1,800 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Ambient wet condition (deployment distance)

Specimens 2G22607, 2G22608 and 2G22609 were assessed.

During the dynamic performance tests, the deployment distance of the specimens were recorded as follows:

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Specimen 2G22607 was 31.7 inches. Specimen 2G22608 was 32.0 inches. Specimen 2G22609 was 31.5 inches.

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Pass

Pass

Pass

These values are less than the maximum 48 inches permitted.

3.2.5 Dynamic performance test - Cold dry condition (average arrest force)

Specimens 2G22610, 2G22611 and 2G22612 were assessed.

During the dynamic performance tests, the average arrest force of the specimens were recorded as follows:

Specimen 2G22610 was 843 pounds. Specimen 2G22611 was 853 pounds. Specimen 2G22612 was 831 pounds.

Pass Pass Pass

These values are less than the maximum 1,125 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Cold dry condition (maximum arrest force)

Specimens 2G22610, 2G22611 and 2G22612 were assessed.

During the dynamic performance tests, the maximum arrest force of the specimens were recorded as follows:

Specimen 2G22610 was 1034 pounds. Specimen 2G22611 was 1065 pounds. Specimen 2G22612 was 995 pounds.

Pass

Pass

These values are less than the maximum 1,800 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Cold dry condition (deployment distance)

Specimens 2G22610, 2G22611 and 2G22612 were assessed.

During the dynamic performance tests, the deployment distance of the specimens were recorded as follows:

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Specimen 2G22610 was 37.0 inches. Specimen 2G22611 was 36.5 inches. Specimen 2G22612 was 36.8 inches.

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Pass Pass

Pass

These values are less than the maximum 48 inches permitted.

3.2.5 Dynamic performance test - Hot dry condition (average arrest force)

Specimens 2G22613, 2G22614 and 2G22615 were assessed.

During the dynamic performance tests, the average arrest force of the specimens were recorded as follows:

Specimen 2G22613 was 807 pounds. Specimen 2G22614 was 817 pounds. Specimen 2G22615 was 854 pounds.

Pass Pass Pass

These values are less than the maximum 1,125 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Hot dry condition (maximum arrest force)

Specimens 2G22613, 2G22614 and 2G22615 were assessed.

During the dynamic performance tests, the maximum arrest force of the specimens were recorded as follows:

Specimen 2G22613 was 988 pounds. Specimen 2G22614 was 1087 pounds. Specimen 2G22615 was 1204 pounds.

Pass Pass

Pass

These values are less than the maximum 1,800 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.5 Dynamic performance test - Hot dry condition (deployment distance)

Specimens 2G22613, 2G22614 and 2G22615 were assessed.

During the dynamic performance tests, the deployment distance of the specimens were recorded as follows:

Specimen 2G22613 was 39.8 inches. Specimen 2G22614 was 40.3 inches. Specimen 2G22615 was 39.2 inches. Pass Pass

Pass

These values are less than the maximum 48 inches permitted.

3.2.9 Static strength - Y-lanyards only

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Specimens 2G22604, 2G22605 and 2G22606 were assessed.

Leg A of the specimens withstood the tensile test of 5,000 pounds applied for 1 minute without breaking.

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Specimens 2G22616, 2G22617 and 2G22618 were assessed.

Legs A and B of the specimens withstood the tensile test of 5,000 pounds applied for 1 minute without breaking.

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Pass

3.2.10.1 Dynamic test, Y-lanyards - Single connection (average arrest force)

Specimens 2G22701, 2G22702 and 2G22703 were assessed.

During the dynamic performance tests, the average arrest force of the specimens were recorded as follows:

Specimen 2G22701 was 788 pounds. Specimen 2G22702 was 787 pounds. Specimen 2G22703 was 779 pounds. Pass Pass Pass

These values are less than the maximum 900 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.10.1 Dynamic test, Y-lanyards – Single connection (maximum arrest force)

Specimens 2G22701, 2G22702 and 2G22703 were assessed.

During the dynamic performance tests, the maximum arrest force of the specimens were recorded as follows:

Specimen 2G22701 was 953 pounds. Specimen 2G22702 was 980 pounds. Specimen 2G22703 was 947 pounds.

Pass

Pass

These values are less than the maximum 1,800 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.10.1 Dynamic test, Y-lanyards – Single connection (deployment distance)

Specimens 2G22701, 2G22702 and 2G22703 were assessed.

During the dynamic performance tests, the deployment distance of the specimens were recorded as follows:

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Specimen 2G22701 was 39.6 inches. Specimen 2G22702 was 39.6 inches. Specimen 2G22703 was 40.5 inches.

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Pass

Pass

Pass

These values are less than the maximum 48 inches permitted.

3.2.10.2 Dynamic test, Y-lanyards - Dual connection

Specimens 2G22616, 2G22617 and 2G22618 were assessed.

During the dynamic performance tests, the maximum arrest force of the specimens were recorded as follows:

Specimen 2G22616 was 1065 pounds. Specimen 2G22617 was 1078 pounds. Specimen 2G22618 was 971 pounds.

Pass Pass Pass

Pass

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These values are less than the maximum 1,800 pounds permitted. See Annex 1 for the plot of force versus time.

3.2.10.3 Dynamic test, Y-lanyards only - Hip connection

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Specimens 2G22619, 2G22620 and 2G22621 were assessed.

During the dynamic tests, all nylon keepers attached to the specimens were broken.

All energy absorbing lanyards did include a warning label on each leg according to clause 5.2.2.

5.1 General Marking Requirements

5.1.1	Markings shall be in English.	Pas
5.1.2	The legibility and attachment of required markings shall endure for the life of the	NA
	component, subsystem or system being marked was not assessed.	

Marking labels provided electronically were used for assessment.

When pressure sensitive labels are used, they shall comply with the applicable provision of reference 8.5.1. This requirement was not assessed. Manufacturer to certify.

5.1.3 Equipment shall be marked with the following:

Equipment shall be marked with the following:	
· part number and model designation; [JE332205L]	Pass
· year of manufacture; [2019]	Pass
· manufacturer's name or logo; [JECH]	Pass
· capacity rating; [130-310 lbs]	Pass
· serial number; [000001]	Pass
standard number; [ANSI/ASSE Z359.13-2013]	Pass
 warning to follow the manufacturer's instructions included with the equipment at time of shipment from the manufacturer. 	Pass

5.2 Specific Marking Requirements

5.2.2

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5.2.1 Energy absorbing lanyards shall be marked to identify:

the fiber used in the material of construction; [Polyester]	Pass
the length; [6 ft]	Pass
the need to avoid contact with sharp edges and abrasive surfaces;	Pass
the need to make only compatible connections;	Pass
the maximum elongation; [48 inch]	Pass
 restriction, if any, on the types of components, subsystems, or systems with which the energy absorber is designed to be used; 	NAp
 the average arrest force, maximum free fall distance and capacity of the energy absorber on a separate label identical in size, color and content as figure 16a and 16b of the standard; [size and color were not assessed] 	Ltd
 6 ft FF personal energy absorbers shall be in black print on a contrasting white background; 	NAs
 12 ft FF personal energy absorbers shall be in white print on a contrasting black background;; 	NAp
 In addition to 5.2.1, Y-lanyards that fail the Dynamic Hip Test detailed in 3.2.10, must include a warning label on both connecting ends of the lanyard specifically directing users how to safely store the unused leg of the lanyard. 	Pass



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5.3 General Instruction Requirements

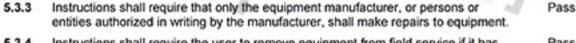
The instructions to users have been assessed as detail below, with reference only to the relevant requirements of the Standard.

INSPEC Technical Services has not assessed these instructions with respect to claims made by the manufacturer outside of these requirements, and therefore accepts no responsibility for the legitimacy of any such claims.

5.3.1	Instructions shall be provided to the user, printed in English, and affixed to the equipment at the time of shipment from the manufacturer.	1
	Lieur Instructions were provided electronically and used for assessment	

5.3.2

det meretian note provided distributed and account of decembers	
Instructions shall contain the following information:	
 a statement that the manufacturer's instructions shall be provided to users; 	Pass
 manufacturer's name, address, and telephone number; 	Pass
 manufacturer's part number and model designation for the equipment; 	Pass
- intended use and purpose of the equipment;	Pass
 proper method of use and limitation on use of the equipment; 	Pass
· illustrations showing locations of markings on the equipment;	Pass
 reproduction of printed information on all markings; 	Pass
 inspection procedures required to assure the equipment is in serviceable condition and operating correctly; 	Pass
- anchorage requirements;	Pass
 an illustration of how to calculate free fall distances; 	Pass
- criteria for discarding equipment which falls inspection;	Pass
procedures for cleaning, maintenance, and storage;	Pass
 reference to the ANSI/ASSE Z359.13, Personal Energy Absorbers and Energy Absorbing Lanyards, standard and applicable regulations governing occupational safety. 	Pass



5.3.4 Instructions shall require the user to remove equipment from field service if it has Pass been subjected to the forces of arresting a fall.



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5.4 Specific Instruction Requirements

- 5.4.1 In addition to general instruction the requirements, written instructions for personal energy absorbers shall include:
 - the material used in the personal energy absorber construction;
 - the need to make only compatible connections and limitations of compatibility;

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 - proper method of coupling the personal energy absorber to adjacent components of the system;
 - the maximum arrest force of the personal energy absorber when dynamically tested in accordance with the requirements of this standard;
 - the maximum elongation of the personal energy absorber when dynamically tested in accordance with the requirements of this standard.
 - a reference chart that indicates the deployment distance of the personal energy
 NAs absorber according to the user weight and free fall distance;
 - a statement that indicates information necessary in designing fall protection systems shall be made available from the manufacturer.

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 Manufacturers may provide designers of fall protection systems a representative graph(s) of the time history plot of the loading from a drop test.

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Estimates of the uncertainty of measurement

Clause	Test		Uncertainty
3.1.1	Classifications		
3.1.2	Material	1300	
3.1.3	Terminations		
3.1.4	Connectors		
3.1.5	Deployment indicator		•
210	Activation force		
3.1.6	Permanent elongation	0.33%	
3.1.7	Static strength		
3.1.8	Dynamic performance – ambient dry	Force	1.7%
3.1.0		Deployment distance	7 1mm
210	Dynamic performance – various conditions	Force	1.7%
3.1.9		Deployment distance	1mm

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Estimates of the uncertainty of measurement

Clause	Test			Uncertainty
3.2	Personal Energy Absorber Component, if fitted			See report
3.2.1	Materials			1000
3.2.2	Terminations			
3.2.3	Connectors			See report
3.2.4	Dynamic performance – ambient dry	Force	1	± 3.0%
3.2.4	byhamic performance – amolenic dry	Deployment distance		± 1mm
3.2.5	Dynamic performance – various	Force		± 3.0%
3.2.3	conditions	Deploym	nent distance	± 1mm
3.2.6	Static strength – single lanyard			See Note 1
3.2.0	Static strength – slippage			± 2.1%
3.2.7	Abrasion and Static strength - Wrap-around energy absorbing lanyards only		See Note 1	
3.2.8	Static strength - Wrap-around energy absorbing lanyards only		See Note 1	
3.2.9	Static strength - Y-lanyards only			See Note 1
3.2.10.1	Dynamic test, Y-lanyards only - Single	Force		± 3.0%
3.2.10.1	connection	Deploym	nent distance	± 1mm
3.2.10.2	Dynamic test, Y-lanyards only - Dual connection Force			± 3.0%
3.2.10.3	Dynamic test, Y-lanyards only - Hip connection		See Note 1	
5.1 / 5.2	Marking			-
5.3 / 5.4	Information			11

- Note 1. The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.
- Note 2. The uncertainty value is based on a standard uncertainty multiplied by a coverage factor k = 2, which provides for a confidence level of approximately 95%. Values expressed as a percentage (%) are relative.
- Note 3. It should be noted that the above values have not been taken into account when making assessments against the pass/fail criteria.





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ANNEX

This Annex comprises two sections.

Plots of arrest force versus time.

(15 pages)

Photograph of the product tested.

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(1 page)

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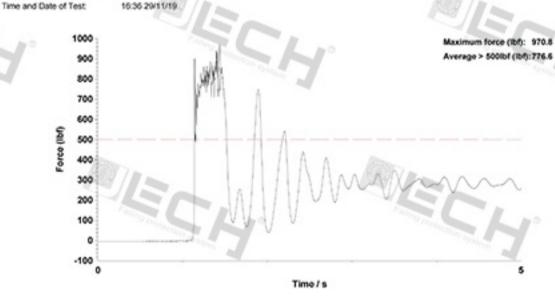
This Annex comprises two sections.

INSPEC Technical Services

Technidian: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22518
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyeboit



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This Annex comprises two sections.

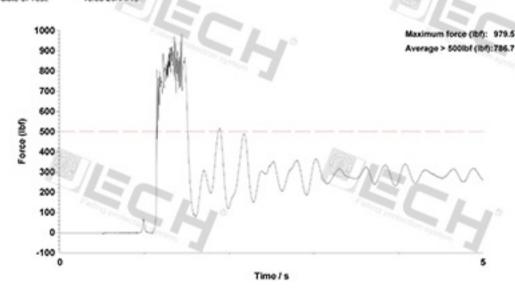
INSPEC Technical Services

Technidian: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22702
Drop item Drop weight, 128 kg

Orientation/Attachment Point: Centre eyebolt
Time and Date of Test: 16:53:29/11/19



This Annex comprises two sections.

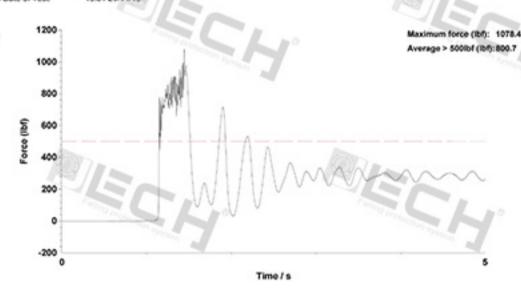
INSPEC Technical Services

Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22617

Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt
Time and Date of Test: 16:31 20/11/19



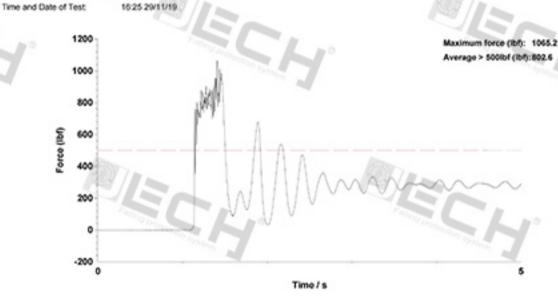
This Annex comprises two sections.

INSPEC Technical Services

Technician: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22616
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyeboit



This Annex comprises two sections.

INSPEC Technical Services

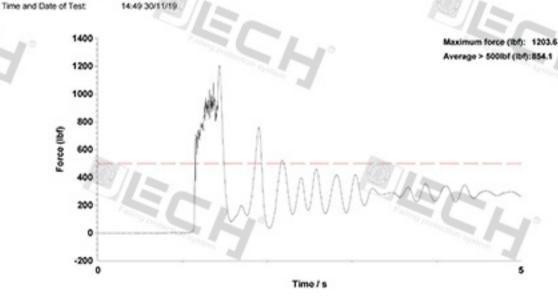
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Technidian: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22515
Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt



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This Annex comprises two sections.

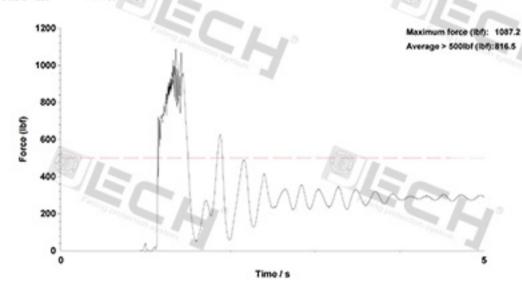
INSPEC Technical Services

Technician: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22614
Drop item Drop weight, 128 kg

Orientation/Attachment Point Centre eyebolt
Time and Date of Test 14:41 30/11/19



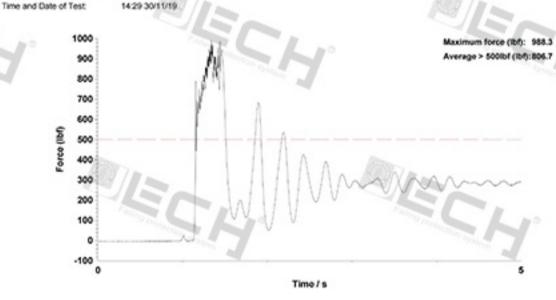
This Annex comprises two sections.

INSPEC Technical Services

Technician: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22513
Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt



WECK!

This Annex comprises two sections.

INSPEC Technical Services

Time and Date of Test:

Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

14:22 30/11/19

Sample / File name: 2G22512
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyeboit

1000 Maximum force (lbf): 994.9
Average > 500lbf (lbf):831.4

500
300
300
200
100
0
-100

Time / s

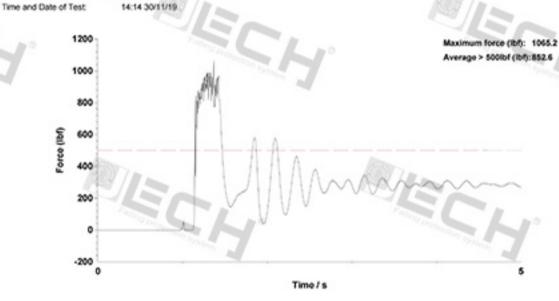
This Annex comprises two sections.

INSPEC Technical Services

Technidian: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22511
Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt



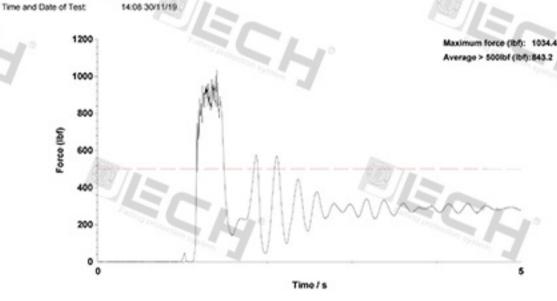
This Annex comprises two sections.

INSPEC Technical Services

Technidian: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22510
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyebolt



This Annex comprises two sections.

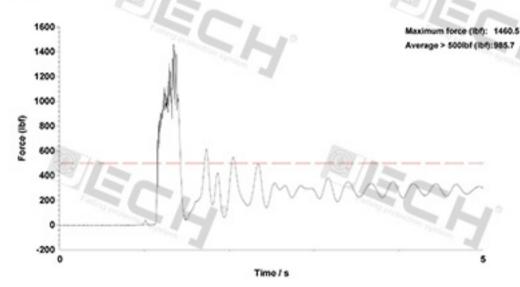
INSPEC Technical Services

Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22609
Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt

Time and Date of Test: 15:16:30/11/19.



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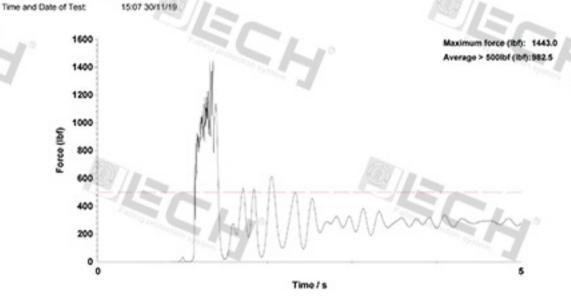
This Annex comprises two sections.

INSPEC Technical Services

Technician: LJ/SS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22608
Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt





This Annex comprises two sections.

INSPEC Technical Services

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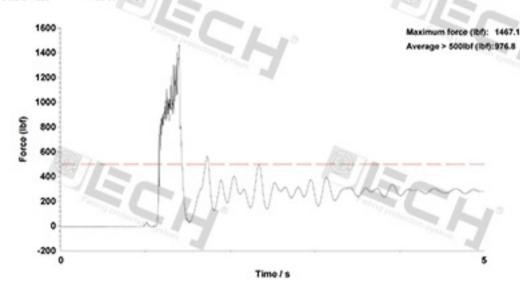
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Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22607

Drop item Drop weight, 128 kg
Orientation/Attachment Point: Centre eyebolt
Time and Date of Test: 14:58 30/11/19



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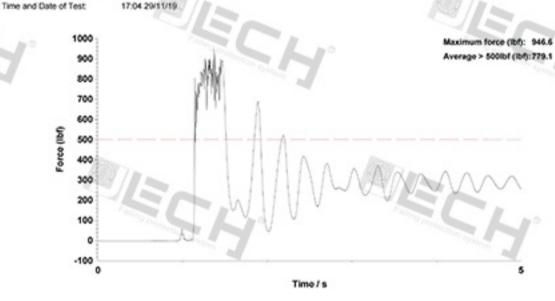
This Annex comprises two sections.

INSPEC Technical Services

Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22703
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyeboit



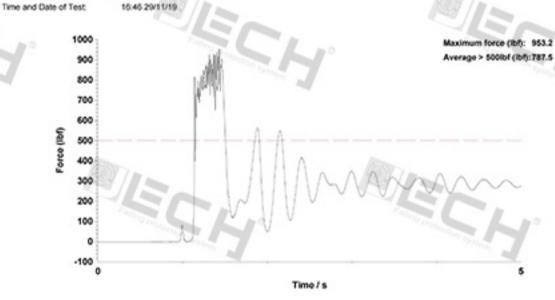
This Annex comprises two sections.

INSPEC Technical Services

Technician: LUSS

Standard ANSI Z359.13:2013 Energy absorbing lanyard

Sample / File name: 2G22701
Drop item Drop weight, 128 kg
Orientation/Attachment Point Centre eyeboit



Jinhua Jech Tools Co., Ltd – Shock absorbing lanyard, model JE332205L



ECI: