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# **Test Report**

# Personal Fall Arrest Equipment ANSI/ASSE Z359.11-2014 Full Body Harness

Report no: 2.18.04.01

Client: Jinhua Jech Tools Co., Ltd

No.10 Jinlong Road, Bailongqiao Town, Jinhua City, Zhejiang,

China

Manufacturer: Jinhua Jech Tools Co., Ltd

Client order: T/0461

Order received: 6 January 2018

Model: JE135005B

Dates of tests: 1 February 2018 to 4 April 2018

Signed: Issued: 11 April 2018

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### Conditions

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Specimens will be disposed of four weeks from the date of this report, unless otherwise instructed

Opinions, comments and interpretations expressed in this report are shown in italics.

Copies of INSPEC interpretations referenced in this report are available upon request.

Tests marked are not included in our ANAB Scope of Accreditation.

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# Summary of assessment \*

Clause	Requirement	Assessment (See Key)
3.1	Design requirements	Ltd //
3.1.10	Static Feet First - Lanyard parking attachment element	Pass
3.2	Attachment Element Requirement	
3.2.1	Dorsal	Pass
3.2.1.3.1	Dynamic Feet First	Pass
3.2.1.3.2	Dynamic Head First	Pass
3.2.1.3.3	Static Feet First	Pass
3.2.1.3.4	Fall Arrest Indicator	Pass
3.2.2	Sternal	
3.2.2.3.1	Dynamic Feet First	
3.2.2.3.2	Static Feet First	5700
3.2.2.3.3	Fall Arrest Indicator	
3.2.3	Frontal	
3.2.3.1.1	Dynamic Feet First	
3.2.3.1.2	Static Feet First	
3.2.4	Shoulder	
3.2.4.1.1	Static Feet First	
3.2.5	Waist, Rear	- 1
3.2.5.2.1	Static Feet First	
3.2.6	Hip	Pass
3.2.6.1.1	Static Feet First	Pass
3.2.7	Suspension Seat	
3.2.7.1.1	Static Feet First	
3.3	Component Requirements	
3.3.1	Load bearing straps	Ltd
3.3.1.2	Strap tensile test	Pass
3.3.1.5	Strap tensile test (after abrasion conditioning)	Pass
3.3.2	Thread and Stitching	Ltd
3.3.3	Connecting Components	
3.3.1.2	Strap tensile test (soft loops)	-
3.3.1.5	Strap tensile test (soft loops - after abrasion conditioning)	(60)

Clause	Requirement	Assessment (See Key)
5.1	Marking requirements	Ltd
5.2	Instructions requirements	Ltd

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## Key

	Shading shows the clauses requested. Any other clauses were not requested.
Pass	Requirement satisfied.
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information.
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.
NAs	Assessment not carried out.
NAp	Requirement not applicable.
NT	Requested but not tested due to early termination following failure.

Assessment relates only to those specimens which were tested and are the subject of this report.

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## Submission details

Product	Quantity	Dates received	INSPEC specimen no. (2F022+)
Load bearing strap (yellow), part no. JEW-1B2Y	15 m	22 12 2010	01A to 01 J (Cut into 10 pieces)
Load bearing strap (black), part no. JEW-2BLACK	15 m	23 January 2018	02A to 02 J (Cut into 10 pieces)
Full body harness, model JE135005B	06	27 March 2018	03 to 08

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## Procedures

The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with ANSI Z359.11-2014 unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

Testing was performed at INSPEC's laboratory in Kunshan, China.

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5 Markings and Instructions were supplied electronically and used for assessment.



Pass

NAS

Pass

Pass

NAp

NAp

Pass

## Result details

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3	Requirements
-	

## 3.1 Design Requirements

Specimen 2F02203 was assessed.

3.1.1 The specimen permanently incorporated a dorsal attachment element. Pass

The other attachment elements were located at the hip.

3.1.2 The specimen did incorporate a load bearing sub-pelvic strap.

3.1.3 All shoulder straps on the specimen came together at the dorsal location and were Pass crossed by webbing.

A D-ring was attached to the dorsal location.

Testing of the D-ring was not requested.

3.1.4 The specimen permanently incorporated a back strap as means of controlling the separation of the shoulder straps on the back of the full body harness.

separation of the shoulder straps on the back of the full body harness.

When the specimen was mounted on to the torso as per manufacturer's

instructions, some portion of the waist belt was located between datum levels G and K.

3.1.5 The specimen was not equipped with modular components or assemblies. NAp

3.1.5.1 This clause was not applicable.

3.1.5.2 The specimen was not equipped with an attachment element extender, therefore NAp this clause is not applicable.

3.1.6 The specimen was not integrated into a vest or garment.

3.1.7 The specimen was equipped with two fall arrest indicators. Pass

The fall arrest indicator deployed during dynamic testing defined in section 3.2. Pass

It was possible visually to inspect the fall arrester indicator. Pass

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3.1.7.1 The specimen was not equipped with other fall arrest indicators. NAp

3.1.8 The specimen was not equipped with connecting subsystem combinations. NAp

3.1.9 The specimen did include strap retainers (keepers) which serve to control the loose ends of straps.

## 3.1.10 Static Feet First Test - Lanyard Parking Attachment Element

Specimen 2F02203 was assessed.

The specimen was equipped with two lanyard parking attachment elements.

There was no lanyard parking attachment elements differing in design.

During the static feet first test, the lanyard parking attachment element disengagement load was 80.9 pounds.

The above value was less than the maximum 120 pounds permitted.

Pass

Pass

Pass

Specimen 2F02203 was assessed.

- 3.1.11 It was not possible to remove elements of the full body harness that support the shoulders / upper torso from those that support the legs / lower torso.
- 3.1.12 The dorsal attachment element was located laterally within "zero" inch of the vertical centreline of the full body harness.
- 3.1.13 The specimen did not consist of a sternal attachment element.

NAp

3.1.14 The specimen did include a sub-pelvic strap.

NAp

#### 3.2 Attachment Element Requirements

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#### 3.2.1 Dorsal

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Specimen 2F02203 was assessed.

The dorsal attachment element was used for fall arrest.

Pass

3.2.1.1 The dorsal attachment was used in travel restrain or rescue.

Pass

3.2.1.2 During the dynamic performance test, it was confirmed that the design of the full body harness directed the load through the shoulder straps supporting the user and around the thighs. Pass



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## 3.2.1.3 Dorsal Attachment Element Requirements

#### 3.2.1.3.1 Dynamic Feet First Test

Specimen 2F02204 was assessed.

During the dynamic feet first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 10 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Two fall arrest indicators deployed visibly and permanently.

Pass

Full body harness stretch was 8.6 inches.

Pass

Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less.

### 3.2.1.3.2 Dynamic Head First Test

Specimen 2F02205 was assessed.

During the dynamic head first test, the test torso was not released.

Pass

The harness did support the test torso for a period of five minutes post fall.

Pass

During this period, the angle of the test torso to vertical was 12 degrees. This value is less than the maximum 30 degrees permitted.

Pass

Two fall arrest indicators deployed visibly and permanently.

Pass

#### 3.2.1.3.3 Static Feet First Test

Specimen 2F02206 was assessed.

During the static feet first test, the test torso was not released from the harness.

During the static feet first test, all adjusters did not slip.

Pass

Pass

Buckle and eyelet adjusters did not tear further than the adjacent eyelet.

Pass

Pass

#### 3.2.1.3.4 Fall Arrest Indicator Test

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Specimen 2F02207 was assessed.

When tested using the dorsal attachment element, the fall arrest indictor deployed visibly and permanently.

#### 3.2.6 Hip

Specimen 2F02203 was assessed.

The hip attachment elements were specified to be used as a pair.

The hip attachment element was specified to be used solely for work positioning

or travel restrain.

The hip attachment element was not specified to be used for fall arrest.

Pass

Pass

Pass

#### 3.2.6.1 Hip Attachment Element Requirements

#### 3.2.6.1.1 Static Feet First Test

Specimen 2F02208 was assessed.

During the static feet first test, the test torso was not released from the harness.

During the static feet first test, all adjusters did not slip.

Buckle and eyelet adjusters did not tear further than the adjacent eyelet.

Pass

Pass

Pass

#### 3.3 Components Requirements

#### 3.3.1 Load Bearing Straps

Specimens 2F02201, 2F02202 and 2F02203 were assessed.

3.3.1.1 The minimum width of the load bearing straps was 45 mm. This is more than the minimum 41 mm specified.

Pass

Pass

3.3.1.2 The straps 2F02201A to 2F02201E and 2F02202A to 2F02202E withstood a

tensile test of 5,000 pounds applied for 1 minute without breaking.

3.3.1.3 The material and characteristics of load-bearing straps were not assessed. NAs

Manufacturer to certify.

3.3.1.4 Pass The ends of load bearing straps were hot-cut so as to prevent fraying.

3.3.1.5 Following abrasion conditioning, the straps 2F02201F to 2F02201J and 2F02202F Pass

> to 2F02202J withstood a tensile test of 3,600 pounds applied for 1 minute without breaking.

3.3.1.6 Straps in contact with metal connectors at attachment elements were protected Pass

from wear.

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3.3.1.7 This clause was not applicable. NAp



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## 3.3.2 Thread and Stitching

Specimen 2F02203 was assessed.

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- 3.3.2.1 The material and characteristics of thread used was not assessed. Manufacturer NAs to certify.
- 3.3.2.2 All types of stitching were not assessed. Manufacturer to certify.
- 3.3.2.3 Threads used for sewing the harness were black and white colours. These contrasted with the yellow and black colours of the load bearing straps respectively.

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#### 5 Marking and Instructions

The detailed results of the assessment are given below.

## Marking Requirements

		The detailed results of the assessment are given below.		
5.1		Marking Requirements	TIN-	
5.1.1	-	Warnings shall be in English.	Pass	0
	а	The legibility and attachment of required markings shall be designed to endure for the life of the component, subsystem or system been marked. Mfr to certify.	NAs	80
5.1.2		Marking was supplied electronically and used for assessment.		
	b	When pressure-sensitive labels are used, they shall comply with the applicable provision of the reference in Section 7.6. Mfr to certify.	NAs	
	a	The material of construction; "Polyester"	Pass	
	b	The size or range of sizes; "L/XL"	Pass	
1 10	c	Part number and/or model designation; "JE1350058"	Pass	
	d	The month and year of manufacture; "201804"	Pass	1
4	e	The manufacturer's name or logo; "JECH"	Pass	
	f	An identifying number, unique to each individual FBH produced by the manufacturer; "00001"	Pass	
	g	A warning to follow Mfr instructions included with the equipment at the time of shipment from the Mfr.	Pass	
5.1.3	h	A label permanently attached to the lanyard parking attachment which either states "Park Lanyard Here. See instructions." verbally or conveys this by means of a pictogram.	Pass	
		A label as defined in Figure 10a and 10b.	NAs	
		a) The label shall be placed in a prominent location on the FBH	NAs	
		b) If the label is part of a label pack or book, the label shall be placed so that the user will see it first.	NAs	
		c) The border surrounding the label text shall be no closer than 0.4 inches (10 mm) from any other markings on the FBH	NAs	B
		d) The label may be modified to include the mark of the qualification body, and may include a part number located on the label outside of the border as needed by the manufacturer as defined in figure 10a and 10b.	NAs	



NAs

Pass

Pass

Pass

Pass

Pass

NAp

Pass

## 5.2 Instruction Requirements

The detailed results of the assessment are given below.

The instructions to users have been assessed as detail below, with reference only to the relevant requirements of the Standard.

INSPEC Technical Services has not assessed these instructions with respect to claims made by the manufacturer outside of these requirements, and therefore accepts no responsibility for the legitimacy of any such claims.

5.2.1 Instructions shall be provided to the user in English, and affixed to the equipment at the time of shipment from the manufacturer.

User instructions were supplied electronically in English and used for assessment.

#### 5.2.2 Instructions shall contain the following information:

a)	Annex A in its entirety, either incorporated in the Mfr's instructions, as an appendix to
	the Mfr's instructions, or separately provided with the product along with the Mfr's
_ 11	instructions.

A statement that the Mfr's instructions shall be provided to the users.

c) Manufacturer's name, address and telephone number. Pass

Manufacturer's part number and/or model designation for the equipment.

Pass

e) Intended use and purpose of the equipment. Pass

f) Length of FBH Stretch H<sub>s</sub>, and warning to include other factors such as D-ring/ connector length, setting of the user's body and all other contributing elements when calculating fall clearance.

g) Proper method of use and limitations of the equipment.

Illustrations showing locations and markings on the equipment.

Reproduction of printed information on all markings.

Pass

 i) Inspection procedures (including frequency) required to assure the equipment is in serviceable condition and operating correctly.

k) Criteria for discarding equipment that fails inspection. Pass

Procedures for cleaning, maintenance and storage.

m) Reference to ANSI/ASSE Z359.11 (Full Body Harnesses) and applicable regulations Pass

governing occupational safety.

n) Acceptable use for all attachment elements (see Annex A) Pass

5.2.3 Instructions shall require that only the equipment Mfr, or persons or entities authorized in writing by the Mfr, make repairs to the equipment. (Repair was not permitted by the manufacturer)

5.2.4 Instructions shall require the user to remove equipment from service if it has been subjected to the forces of arresting a fall and will include information on inspection of load indicators.

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5.2.5	Instructions shall require the user to have a rescue plan and means at hand to implement it when using the FBH for fall arrest.	Pass
5.2.6	Instructions shall provide warnings against:	
a)	Altering equipment	Pass
b)	Misusing equipment	Pass
c)	Using combinations of components or sub-systems, or both, which may affect or interfere with the safe function of each other.	Pass
d)	Exposing the equipment to chemicals, heat, flames or other environmental condition which may produce a harmful effect and to consult the manufacturer in case of doubt	
e)	Using the equipment around moving machinery and electrical hazards.	Pass
f)	Using the equipment near sharp edges or abrasive surfaces.	Pass
g)	Exposure to light (UV degradation)	Pass
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# Estimates of the uncertainty of measurement

Clause	Test			Uncertainty
3.1.1	Dorsal attachment			See Note 1
3.1.2	Sub-pelvic strap	///		See Note 1
3.1.3	Shoulder straps			See Note 1
	Connector	The second secon	P.O.	See report
3.1.4	Waist belt or back strap - con	trol of separation of sh	oulder straps	See Note 1
3.1.5	Modular components or assen	nblies, as appropriate		See Note 1
3.1.5.1	Modular components.			See report
3.1.5.2	Attachment element extender	Le	ength	±0.04 inches
3.1.6	Full body harness integrated in	nto a vest	///	See Note 1
3.1.7	Fall Arrest Indicator		M	See Note 1
3.1.8	Harness with attached connec	ting subsystem combin	ations	See report
3.1.9	Strap retainers (keepers)	· M'		See Note 1
3.1.10	Lanyard parking attachment e	lement - Disengagemen	nt load	±3.4%
3.1.11	Support - shoulders/upper ton	so		See Note 1
3.1.12	Location of single point attachment		See Note 1	
3.1.13	Sternal attachment – bilateral elements			See Note 1
3.1.14	Sub-pelvic straps			See Note 1
3.2.1	Dorsal attachment element	100		See Note 1
3.2.1.3.1		Dynamic Feet First		±3.4%
3.2.1.3.2	Dorsal attachment element Dynamic Head First		100000	±3.4%
	Description of the second second	Static strength		See Note 1
3.2.1.3.3	Dorsal attachment element	Slippage		±1.3%
3.2.1.3.4	Fall Arrest Indicator test – dors	sal attachment		See Note 1
3.2.2	Sternal attachment element			See Note 1
3.2.2.3.1	Sternal attachment element	Dynamic Feet First		±3.4%
		Static strength		See Note 1
3.2.2.3.2	Sternal attachment element	Slippage		±1.3%
3.2.2.3.3	Fall Arrest Indicator test - ster		-	See Note 1
3.2.3	Frontal attachment element	D	11/1/	See Note 1
3.2.3.1.1	Frontal attachment element	Dynamic Feet Firs	st .	±3.4%
	E	Static strength		See Note 1
3.2.3.1.2	Frontal attachment element	Slippage		±1.3%
3.2.4	Shoulder attachment element	70-		See Note 1

3.2.4.1.1	Shoulder attachment element	Static strength	See Note 1
3.2.4.1.1	Shoulder attachment element	Slippage	±1.3%
3.2.5	Waist, Rear attachment element		See Note 1
3.2.5.2.1	Maint Door attendered alarmet	Static strength	See Note 1
3.2.5.2.1	Waist, Rear attachment element	Slippage	±1.3%
3.2.6	Hip attachment element		See Note 1
3.2.6.1.1	Lie ettecherent element	Static strength	See Note 1
3.2.0.1.1	Hip attachment element	Slippage	±1.3%
3.2.7	Suspension Seat attachment elen	nent	See Note 1
22744	Suspension Seat attachment	Static strength	See Note 1
3.2.7.1.1	element	Slippage	±1.3%
3.3.1.1	Straps	Width	±1.3%
3.3.1.2	Straps	Static strength	See Note 1
3.3.1.3	Straps - material and characterist	tics	Not applicable
3.3.1.4	Straps - terminations		See Note 1
3.3.1.5	Straps (after abrasion)	Static strength	See Note 1
3.3.1.6	Straps – contact with metal connectors		See Note 1
3.3.1.7	Buckle & eyelet type adjusters	Spacing	±0.02 inches
3.3.2.1	Threads and stitching - material	10071	See Note 1
3.3.2.2	Lock stitching	90	Not applicable
3.3.2.3	Stitching - contrasting colour		See Note 1
3.3.3.1	Connecting components (except :	soft loops)	See report
3.3.3.2	Soft loop attachments		See Note 1
2222	Soft loop	Static strength	See Note 1
3.3.3.3	Soft loop (after abrasion)	Static strength	See Note 1
3.3.3.4	Soft loop attachments – protection from wear		See Note 1
5.1	Marking requirements	1971	See Note 1
5.2	Instructions requirements		See Note 1

- Note 1 The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.
- Note 2 The uncertainty value is based on a standard uncertainty multiplied by a coverage factor k = 2, which provides for a confidence level of approximately 95%. Values expressed as a percentage (%) are relative.
- Note 3 It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria.

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# **ANNEX**

This Annex comprises one section.

Photograph of the product tested.

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